

| Color | Frequency | Pulse width | Speed | Power | Filling |
|---|-----------|-------------|---------|-------|---------|
|  | 350KHz | 45ns | 600mm/s | 43% | 0.002mm |
|  | 200KHz | 4ns | 2000 | 80% | 0.002 |
|  | 500KHz | 13ns | 1500 | 40% | 0.002 |
|  | 350KHz | 13ns | 1500 | 40% | 0.001 |
|  | 180KHz | 80ns | 400 | 35% | 0.005 |
|  | 300KHz | 45ns | 600 | 40% | 0.002 |
|  | 350KHz | 13ns | 1500 | 40% | 0.001 |
|  | 180KHz | 80ns | 400 | 38% | 0.005 |
|  | 400KHz | 20ns | 1000 | 65% | 0.003 |
|  | 300KHz | 2ns | 125 | 80% | 0.002 |
|  | 400KHz | 2ns | 1000 | 55% | 0.001 |
|  | 400KHz | 13ns | 2600 | 80% | 0.002 |
|  | 350KHz | 13ns | 1500 | 40% | 0.001 |
|  | 330KHz | 6ns | 1200 | 75% | 0.001 |
|  | 300KHz | 2ns | 125 | 70% | 0.01 |
|  | 400KHz | 2ns | 1000 | 75% | 0.003 |